



Technical Specification

Specification	5744-41989	-	16 December 2014	Transmitter	Monique den Uijl
Drawing number	P002856	V	1	Article code	5744
Product	Die-cut products			Customer reference	240200

Composition				Yes	No
Code	E46	recycled	gr / m ²	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Inner liner	n/a	n/a	0	<input type="checkbox"/>	<input type="checkbox"/>
Flute	Greaseproof	N	38	<input type="checkbox"/>	<input type="checkbox"/>
Outer liner	Greaseproof	N	58	<input type="checkbox"/>	<input type="checkbox"/>
Fluting	B			<input type="checkbox"/>	<input type="checkbox"/>
Glue	On basis of wheat, food approved		5		
Weight per m2	116				

Sizes	L		B				
Blank size	500	x	640	mm			
					Tolerance size	±2mm	Cross direction
					Tolerance warp	2%	± 2mm

Properties	Yes	No	Value		
Direct food contact	<input checked="" type="checkbox"/>	<input type="checkbox"/>		Intended usage	Packaging of fat/dry products, like biscuits
Ovenable	<input checked="" type="checkbox"/>	<input type="checkbox"/>	°C bereik -40 - 220 °C		
Migration report present	<input checked="" type="checkbox"/>	<input type="checkbox"/>		Conditions certification	Testing method EN 1186-13-b and EN1186-1 Simulant MPPO - 2 hrs at 175 °C
Greaseproof	<input checked="" type="checkbox"/>	<input type="checkbox"/>	waarde KIT 7		
Recycled	<input type="checkbox"/>	<input checked="" type="checkbox"/>			

Packaging	Yes	No		Yes	No
Pallet			115x115 EPRLO	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Carton				<input type="checkbox"/>	<input checked="" type="checkbox"/>
				4000	
Stretchfilm	<input checked="" type="checkbox"/>	<input type="checkbox"/>			
Strapping	<input checked="" type="checkbox"/>	<input type="checkbox"/>			
Corner protection	<input type="checkbox"/>	<input checked="" type="checkbox"/>		Yes	No
Cover sheets/ plates	<input checked="" type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input checked="" type="checkbox"/>
packing bags	<input type="checkbox"/>	<input checked="" type="checkbox"/>			
				Outsourced production	
				Storage and life time	Store dry and frost proof. Maximum life duration 1 year after production date as indication on labels

Ref: Declaration of Compliance

Dear Sir/Madam,

We herewith declare for the following products :

Specification code: 5744-41989
Customers' reference: 240200
Composition: E46
Intended use: Packaging of fat/dry products, like biscuits

Specifics	Yes	No	N.A.
EC nr. 1935/2004, including 80/590/EEC and 89/109/EEC	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
EC nr. 2023/2006	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
ISO 22000 (certificate available at: www.pillopak.nl)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Glutine free according to EU legislation	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Does not contain Bisphenol A	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Use of recycled material :	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
Outsourced production steps by approved suppliers	<input type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>
No use of PFAS in our production process	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>
Do not contain PFOA and/or PFOS above EU limits	<input type="checkbox"/>	<input type="checkbox"/>	<input checked="" type="checkbox"/>

Foodsafety is based on foodsafety of raw materials and additional tests on the complex (by productgroup and worst case) by an external laboratory. Specific customer product tests are possible, but may lead to additional costs.

Please feel free to contact us for any additional information.

With kind regards,
PilloPak BV



Liane Roeterd, QHSE